ENGINEERING AND ELECTROMECHANICAL SYSTEMS DESIGN (DESIGN/DRAFTING/DRAWING)

PRESENTED BY : OGUNLADE KEHINDE SAMUEL I. D – UB68034SEL77161 SCHOOL OF SCIENCE AND ENGINEERING : ATLANTIC INTERNATIONAL UNIVERSITY. MAJOR: ELECTROMECHANICAL ENGINEERING

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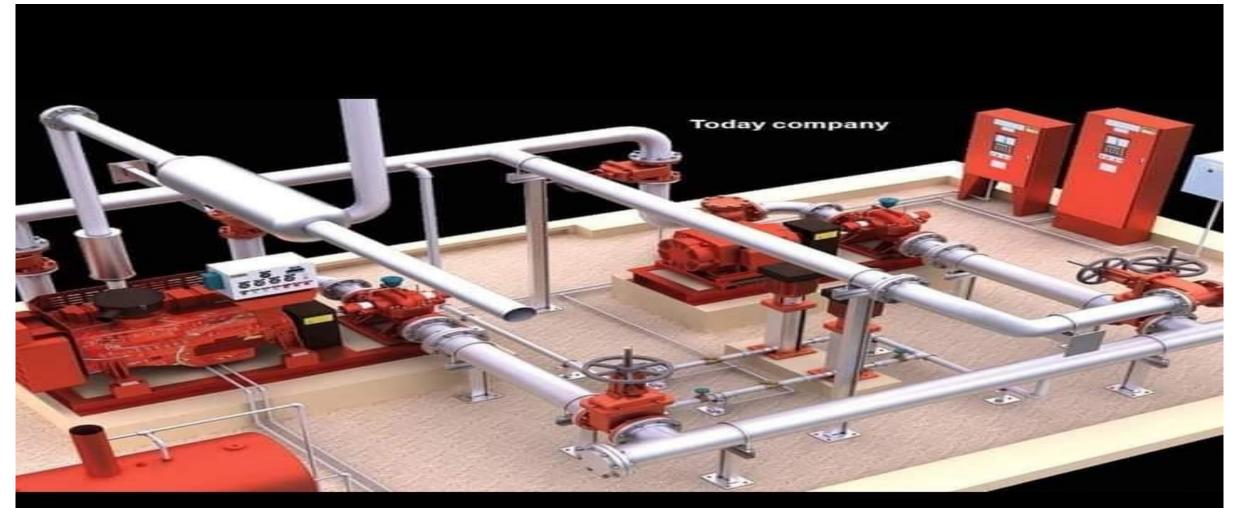
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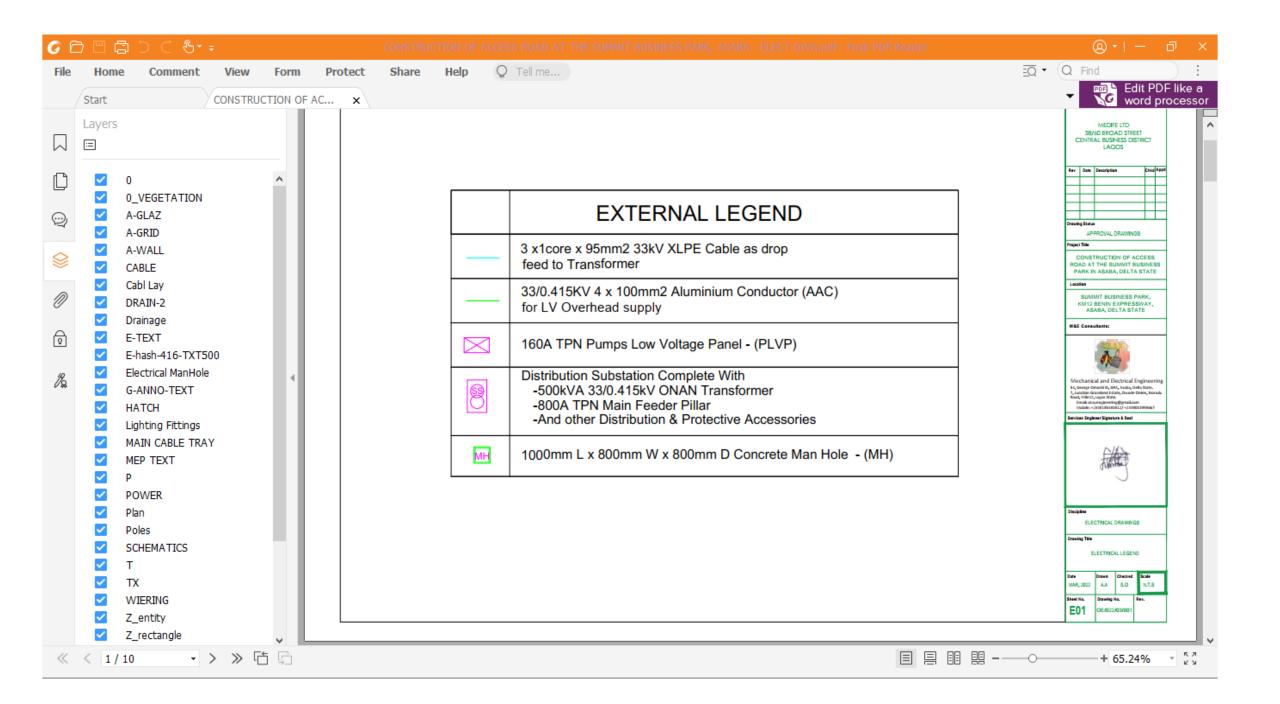
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INTRODUCTION



- The term engineering drawing is also known as drafting and design, engineering drafting, mechanical drawing, mechanical drafting, technical drawing and drafting.
- Drafting is a graphical language using lines, symbols and notes to describe objects for manufacturing or construction.
- Almost all technical disciplines use drafting, engineering drawing is the common language of engineering and it describe the process of creating drawings for any engineering or architectural applications.
- Engineering drawing and design produced according to accepted standards and formats, provides an effective and efficient way to communicate specific information about design intent.
- Engineering drawings are not opened to interpretation like other drawings such as decoration drawings and artistic painting.
- Drafting, drawing and design has moved from manual, the traditional drafting practice using pencil or ink on a medium such as paper or polyester film with the support of drafting instruments and equipment to the use of computer aided drafting or design (CAD or CADD).
- Engineering drawings communicates a variety of concepts, such as engineering requirements, data proposals, suggestions, instructions, information etc. to variety of concerned people or stakeholders involved in the projects.
- Drafting in general has one basic description, but specific drafting areas have specific and unique conceptual and skills characteristics such as electrical drafting, mechanical drafting and plumbing drafting.
- Engineering drawing, drafting and design pioneers were artists and inventors, most of the best-known early engineering drawings and designs are the works of the great Italian Leonardo da vinci.



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ENGINEERING DRAWING, DRAFTING AND DESIGNS FUNDAMENTALS

- The overall success of any project begins with the layout and planning stage. The drawing planning process is universal and applicable to design discipline.
- Avoid the temptation to begin working on new designs, drawings or models without having a plan. In stead take time to plan the drawing process sufficiently using these outlines:
- 1. The problem solving process
- 2. Research techniques
- 3. Preparing the drawing

Drawing scale: drawing are scaled so that the object can be illustrated clearly on standard size paper. Selected scale depends largely on the amount of details to be shown, the actual size of the object drawn and the amount of dimensioning and notes required.

To convert inches to millimeters, just multiply inches by 25.4

All Engineering drawings, drafting and designs shall have a general notes stating "unless otherwise specified, all dimensions are in millimeters or inches as applicable"

Mechanical Engineer's scale is commonly use for mechanical drafting when drawing are in fractional or decimal. The mechanical engineers scale typically has full scale division that are divided into 1/16,10, and 50. the 1/16 division are the same as the 16 Architect's scale where there 12" and each inch is divided into 1/16" while the 10 scale is the same with the civil engineers' scale where each inch is divided into 10 parts with each division being 10 inch. And the 50 scale is for scaling dimensions that required additional accuracy because each inch has 50 divisions.

- Computer-Aided Engineering (CAE) is the method of using computers in design, drawing and drafting, analysis and manufacturing of a product, process or project. While Computer-Aided Design and Drafting (CADD) is the process of using computer with CADD software for design and drafting application.
- CAE relates to most element of CADD in industry, CAE is the umbrella discipline that involves several computer aided technologies including and not limited to Computer Aided Design(CAD),Computer Aided Industrial Design(CAID), Computer Aided Manufacturing(CAM), Computer Numerical Control(CNC), Computer Integrated Manufacturing(CIM) and Product Development Manufacturing(PDM).
- Computer Integrated Manufacturing(CIM) brings together all the technologies and management system, coordinating CADD, CAM, CNC, robotics and materials handling from the beginning of the design process through the packaging and shipment of the products.
- There are 4 basic scales shapes which are surface, solid models, 2-D and 3-D.
- Drawing are scaled so that the object can be illustrated clearly on standard size paper.
- Some factors to considered for choice of drafting and design media(materials on which you create drawings such as paper or polyester film) are: durability, dimensional stability, transparency, eras-ability and smoothness.
- The ability to communicate ideas through sketches is a fundamental tools for engineers and drafters.
- A product should be design to meet market demands, quality and be economical.

DESIGN, DRAWING AND DRAFTING TOOLS AND SOFTWARES

- Because Computer-Aided Drafting and Design (CADD) has replace manual drafting, some information here serves as
 historical reference of where we are coming from. And both the CADD (Computer-Aided Drafting and Design) and
 manual drafting required the understanding of the basis of drafting and design concept such as sheet size, scale and
 sheet format.
- Manual drafting equipment and tools includes: Compass, Dividers, Triangles(8 in 30^0 60^0), T-square, Templates(circle, arrow head, etc.), irregular curves Pencils(2H,H,F,HB,4H etc.),eraser, sharpener and scales (triangular architects' scale, triangular civil engineers' scale, triangular metric scale), lettering guide, drawing board/table.
- Several factors influences CADD software and format selection such as design and drafting practice, specific project requirement.
- Computer Numerical Control(CNC): Also known as NC for Numerical Control, is the control of process or machines by encoded commands that are commonly prepared by a computer programmer/ program-mist. CNC is a critical aspect of Computer Aided Manufacturing(CAM) in which a computerized controller uses motors to drive each axis of a machine such as a mill to manufacture parts in a production environment.
- Examples of CNC programming includes G-codes which are primary functions such as tool moves and M-codes which are miscellaneous functions such as tools changes and coolant settings.
- CNC is a major innovation in manufacturing.
- Basic CADD techniques includes: Drawing & Editing, Reuse of contents, Line standards & layers, Plotting, File templates, Storing and Managing Files.
- AutoCAD is a drawing and drafting design software that allows you to add GD&T symbols to drawings and designs using M-leader, Q-leader command.

CADD STANDARDS

- Most industries, schools, companies and or organizations establish CADD standards that specify design and drafting requirements, appearance, operating procedures, techniques and records keeping methods.
- 1. File storage, naming and back-up.
- 2. File templates.
- 3. Units of measurements.
- 4. Layout characteristics.
- 5. Symbols.
- 6. Boarders and tittle blocks.
- 7. Layers and text.
- 8. Table and dimensions styles.
- 9. Plot styles and plotting.

Electronic Design Automation(EDA) or Electronic Computer Aided Design(ECAD) is a group of software tools for designing electronic systems such as printed circuit board(PCB) and integrated circuits(IC).

EDA software tools provide for variety of applications from design, simulation, analysis, verification and manufacturing preparation.

ELECTROMECHANICAL DESIGN DRAWING AND DRAFTING STEPS AND STAGES

- Engineering Design Process steps are: Problem Statement, Initial Sketch, Initial CADD Model, Finite Element Analysis(FEA), Design Optimization, Final FEA, Design Deliverables.
- Design stages are :
- 1. Prepare a sketch the way you think it should look on the final drawing, takes into account correct drafting standards.
- 2. Evaluate the size of the object so that you can determine the scale and sheet size for final CADD layout.
- 3. Layout the drawing very lightly using construction lines
- 4. Complete the final drawing to proper ASME standard line weights.
- 5. After completion, a check plot should be made on the plotter or printer to check your work on paper or ask someone else check and review it for you.

ELECTROMECHANICAL SYSTEMS BUILDING AND MANUFACTURING

- The following are stages of products (electromechanical systems) building and or manufacturing process and or stages.
- 1. Product development: this comprises of research and development of prototype drawings, materials selection, prototype construction or building, assembly and configuration, analysis of the prototype, engineering drawing and documents etc.
- 2. Manufacturing Process: this comprises of casting, forging, machining processes. These are use extensively in the manufacturing industries. The machining process includes drilling, burring, knurling, tapping etc.

For example, the manufacturing of plastic product takes the following processes such as injection molding, extrusion process, blow molding process, calendaring process, rotational molding process, sintering process, vulcanization process and layering process.

In drawings, drafting and designs, documents is a general term that refers to all drawings and written information related to a project.

Shop drawings are drawings used to break each individual components of engineering drawing down into fabrication parts. It is also referred to as fabrication drawing.

The lines used in structural drafting are generally the same as those used in mechanical drawing and drafting design.

ELECTROMECHANICAL SYSTEMS DESIGNS RULES AND REGULATIONS

- When designing and drafting an electromechanical systems like electrical panels, refrigeration system, motor and pumps just to mention a few, the following common rules applied:
- 1. The application or the area of application of the equipment(electromechanical system) to be design must be known
- 2. Proper sizing must be adhere to for many reasons like efficiency and capacity in order for design to meet standard requirement and also sellable.
- 3. Environmental factors must also be considered while drafting and designing.
- 4. Such designs must conform to international standards such as rating, patterns and shapes among others.
- 5. Manufacturing materials must be of standard and highly recommended with industrial practices.
- 6. Proper mathematical operation and functions analysis must be done and inculcated in the design and drafting.
- 7. Ensure that your designs and drafting are complete, detailed and easy to interpret using conventional legends to aid interpretations.
- 8. Material condition and boundary symbols are used in conjunction with the geometry tolerance or datum reference in the feature control frame.
- 9. Drafting and design drawing must have standardized symbols.
- 10. Ensure the placement of identification numbers, it is a standard .

FUNDAMENTALS OF ELECTRICAL DIAGRAMS

- Electrical drawing diagram are generally not drawn to scale, it is the responsibility of the drafter is to organize the information in a logical and orderly manner without crowding and large variations in spacing layout.
- The following are the common electrical diagrams: Pictorial diagram, Schematic diagram, Highway wiring diagram, Wireless diagram, Block diagram, Wiring diagram
- Cable diagram usually provide circuit destination conductor size, number of leads, conductor types and power rating.
- Electrical power substation design drawing: is an important part of any power supply system. It is the part of the electrical transmission system where electricity is switched or transformed from a very high voltage to a conveniently usable form for distribution to homes or businesses.
- One-line diagram is a simple and technical way for electrical engineers and drafters or designers to communicate the design of an electrical power substations.
- The preparation of electrical diagram should use symbols in accordance with IEEE 315, Graphic symbols for electrical and electronic diagrams.
- Entire layout of a power substation are usually shown by a plot plan drawing, which is also known as site plan. And the scale used for plot plan generally ranges from 1" = 20' to 1" = 50' and also note that the customer equipment are shown with dash lines on plot plan drawing.
- Electrical symbol lettering height is 3mm or 4mm
- On a simple circuit, the number of sequence flows from left to right.

ELECTRICAL AND ELECTRONICS DESIGN DRAFTING

- Electrical drafting deals with concept and symbols that relates to high-voltage applications from the production of electricity in power plants through distribution to industries and homes.
- The key to effective communication on electrical and electronics drawings is the use of standardized symbols so that anyone who uses the diagram make the same interpretation.
- To ensure proper standardization, engineering drawings and related documents should be prepared in accordance with appropriate electrical and electronics drawing standards.
- The preparation of electrical diagram should use symbols in accordance with IEEE 315, Graphic symbols for electrical and electronic diagrams.
- Electrical circuit switch legs for commercial applications are generally drawn as solid lines rather than as dash lines as used in residential electrical plans.
- Generally, the conductor widths of 0.050 in (1.27mm) or 0.062 in (1.57mm) and minimum spacing between conductors from 0.031 in (0.97mm) to 0.050 in (1.27mm) are recommended for low-voltage application.
- The IEC standards specified master pattern grid increments of 0.1mm and 0.5 mm

Electronic Design Automation(EDA) or Electronic Computer Aided Design(ECAD) is a group of software tools for designing electronic systems such as printed circuit board(PCB) and integrated circuits(IC).

EDA software tools provide for variety of applications from design, simulation, analysis, verification and manufacturing preparation.

PIPE/PLUMBING SYSTEM DRAFTING, DRAWING AND DESIGN

Pipe drafting is a specialized field that calls on the drafter's skills of visualization and the ability to see pipes and fittings in several planes or depts in an orthographic view.

Pipe can be drawn into two forms which are single line and double lines.

Pipe drawing is referred to as the general arrangement drawings which provides plan, elevation and section view with equipment, fittings, dimensions and notes shown. And like every other type of drawing that required the use of standard symbols.

Pipe selection consideration includes: temperature, pressure, corrosion, safety, and cost.

Piping isometric drawing is a pictorial view of a piping system representing fittings, valves, dimensions, notes and instrumentation. This type of drawing are usually done after the plans and elevations are completed.

HEATING, VENTILATION AND AIR-CONDITIONING(HVAC) DRAWING, DRAFTING AND DESIGN

Drawing for the Heating, Ventilation and Air-Conditioning(**HVAC**) systems shows the size and general location of all equipment, duct works and components with accurate symbols, specifications, notes and schedules that form the basis of contract requirements for construction or manufacturing.

The HVAC engineers and or drafters also determines all of the specifications for units and duct size based on calculation of structure volume, exterior surface areas, construction materials, rate of air flow and pressure for drafting and design.

Air duct sizing formula

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CFM = Area x FPM
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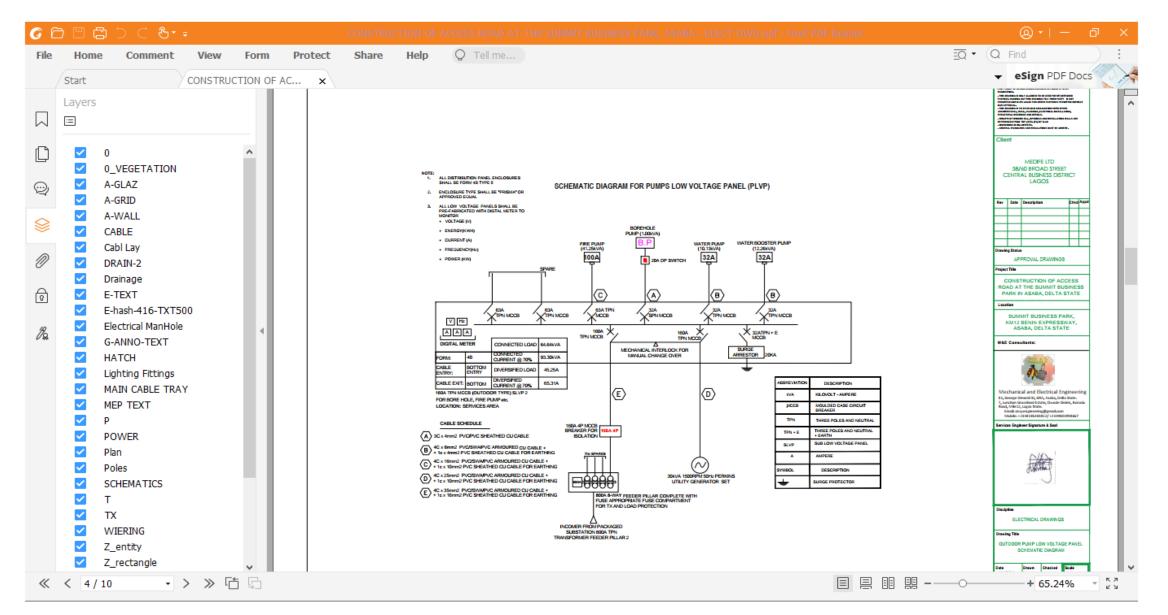
For instance: 12 x 12 duct at 750 FPM,

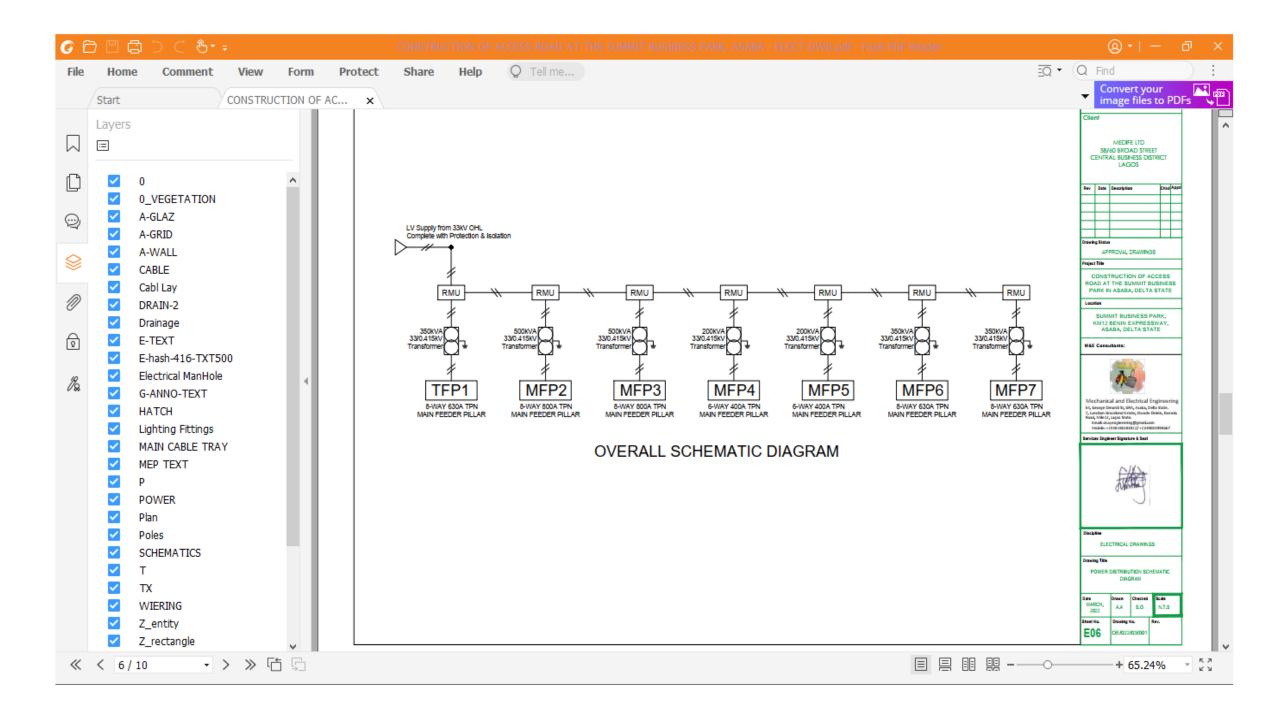
12 x 12 = 1 sq ft.

1 sq. ft x 750 FPM = 750 CFM.

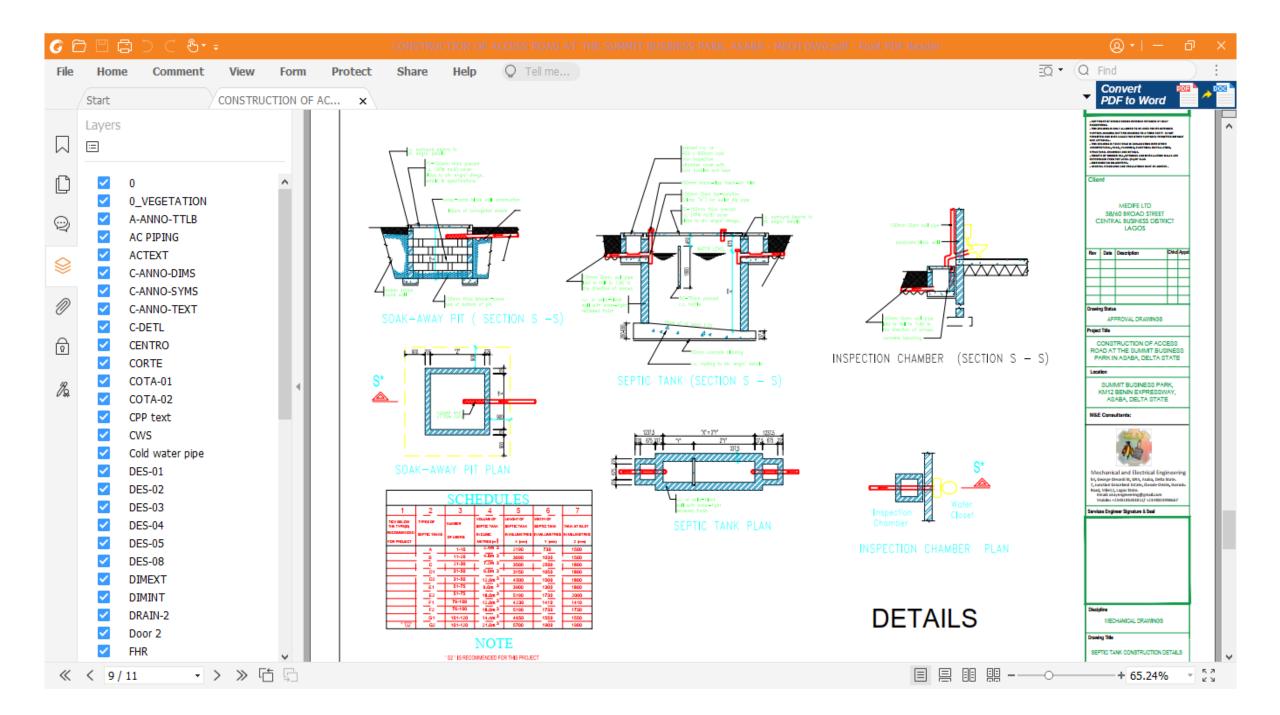
Round Duct to Square Duct Area of a circle = pie x r^2 Area / length = width.

SOME DRAFTING DRAWING AND DESIGN PROJECTS.

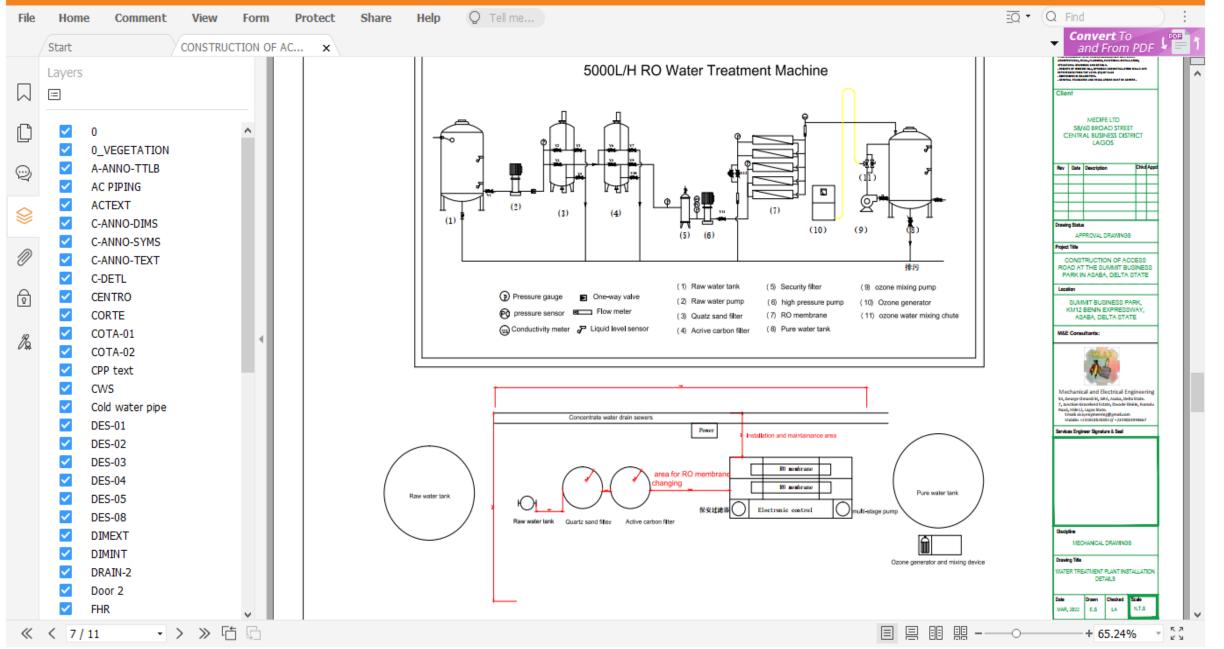




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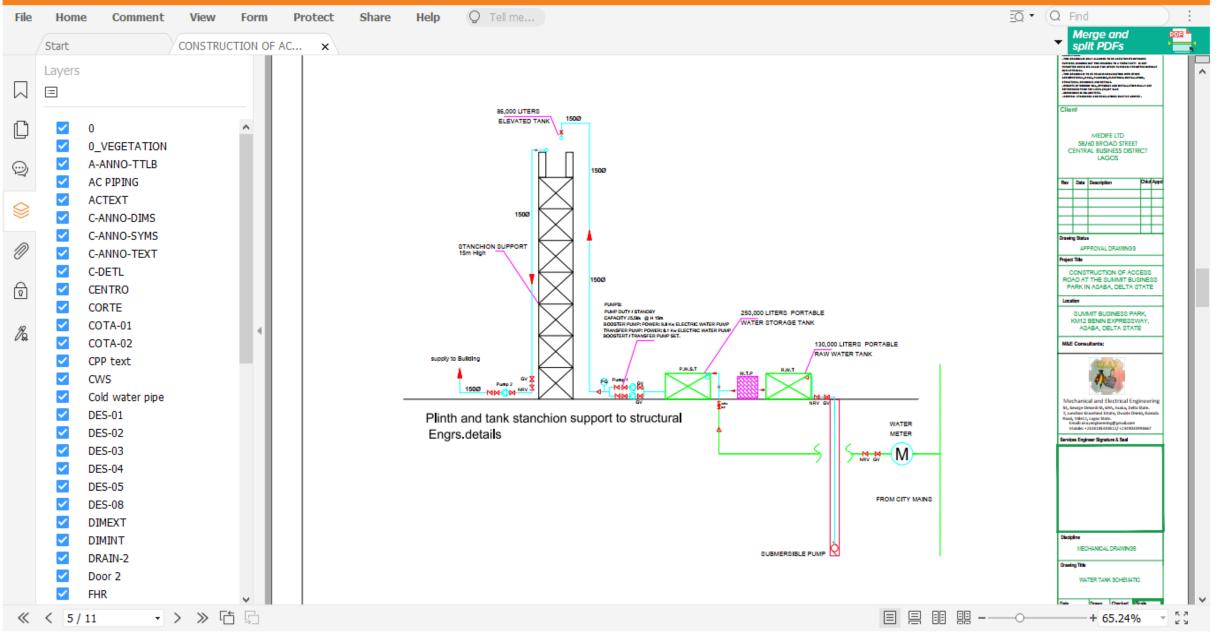
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CONCLUSIONS, DISCOVERIES AND RECOMMENDATIONS

- The triangular architect's scale contains all different scales.
- The mechanical engineer's scale is commonly use for mechanical drafting when drawings are in fractional or decimal inches.
- The 1/16 division are the same as the 16 architect's scale where there 12" and each inch divided into 1/16".
- We have different kinds of scales associated with all kinds of design and drafting professions such as civil scale, architect scale, electrical scale and mechanical scale.
- A 3-D representation of a design can help over come visualization problems and produce a realistic and testable product model.
- 3-D drawing describe with width, height and depth dimensions(3 sides of the object) while 2-D shows only 2 sides but it is often required because it's the standard for manufacturing and construction.
- There are 4 basic scales shapes which are surface, solid models, 2-D and 3-D.
- Drawing are scaled so that the object can be illustrated clearly on standard size paper.
- Some factors to considered for choice of drafting and design media are: durability, dimensional stability, transparency, eras ability and smoothness.
- Several factors influences CADD software and format selection such as design and drafting practice, specific project requirement.
- Computer Aided Engineering(CAE) often focus on mechanical design and product development automation.
- Accuracy and close attention to details in preparations of schematic and printed circuit board(PCB) are very essential because everything
 depends on the accuracy of the two items. The schematic and PCB can not have a single mistake, because any mistake affects the master
 plan, art work, the drilling drawing, the assembly and bill of materials or quantity.
- Careful consideration must be given to conductor trace width and spacing during printed circuit board (PCB), these two are small thing that
 can cause service problem in the circuitry. And otherwise i.e. increase space leads to waste of space and increase production or
 manufacturing cost.

- Computer Integrated Manufacturing(CIM) brings together all the technologies and management system, coordinating CADD, CAM, CNC, robotics and materials handling from the beginning of the design process through the packaging and shipment of the products.
- **CNC** is a major innovation in manufacturing.
- With CAD or CADD the effects of changes can be seen quickly and analyzed.
- Drafting with the computer has increased productivity over manual techniques.
- Mechanical drafting and manufacturing are very closely allied and therefore, a mechanical drafter should have a general knowledge of manufacturing process and machines and or manufacturing methods and machine process.
- Part of design problem solving is to create a design that is functional and that can also be manufactured using available technologies at a cost that justify the product.
- One of the most powerful features of CADD is the ability to reverse drawing and model content. And also CADD software are extremely beneficial especially for precision sheet metals design and drafting applications.
- Some gear design terminology and formulas relate specifically to the construction of bevel gear. And likewise the drawing for bevel gear is similar to spur gear.
- Standardized symbols on drawings ensures that anyone who uses the diagram make the same interpretation.
- Specific methods are used to establish the accuracy of un-dimensioned drawings which are grid lines, dimensional accuracy points and registration marks.
- The preparation of electrical diagram should use symbols in accordance with IEEE 315, Graphic symbols for electrical and electronic diagrams.
- As electrical equipment design becomes increasingly smaller, the internal connections between electronic devices must also take lesser spaces, easier to install and extremely be accurate. And as a result printed circuit board(PCB) is required.
- Grounding layout are often drawn at a scale of 1" = 10' (1:50 metric).

- The Printed Circuit Board (**PCB**) assembling drawing is a complete engineering drawing including components, assembly, fastening and soldering specifications and parts list or bill of materials.
- Drilling drawings are drawings prepared after the master layout is complete, which provides sizes, location and dimension for components and chassis mounting holes and the final dimensions for trimming the PCB board.
- The use computers where **CADD** function is taken further into the complete design, engineering and functional analysis of the products(electromechanical equipment, machines and devices).
- The Computer Aided Engineering(CAE) can :1. Simulate the circuit operation. 2. Test the system for possible problems.
 3. Evaluate thermal characteristics of the circuitry to identify possible over heating situation, where heat sinks may be needed or mechanical cooling is required. 4. Design component location along with trace routing. 5. Performs printed circuit conductor routing automatically with completion on success in most board of 97%- 100%.
 6. Identify and analyzed design complexity to help reduce manufacturing cost.

Electronic Design Automation(EDA) or Electronic Computer Aided Design(ECAD) is a group of software tools for designing electronic systems such as printed circuit board(PCB) and integrated circuits(IC).

EDA software tools provide for variety of applications from design, simulation, analysis, verification and manufacturing preparation.

Drawing revision: this occur for number of reasons and it's applicable to all types of drawing, such as changes required by clients, job site correction, correcting errors and code changes.

Pipe should be run in such a way that a minimum number of turns or bends are required.

Piping system should be designed by $3 \times O.D =$ length of pipe.

Shop drawings are drawings used to break each individual components of engineering drawing down into fabrication part and it is also referred to as fabrication drawing.

The HVAC engineers and or drafters also determines all of the specifications for units and duct size based on calculation of structure volume, exterior surface areas, construction materials, rate of air flow and pressure for drafting and design.

REFERENCES AND CITATIONS

- Electrical Power System LLC (<u>www.elecpowersystems.com</u>), <u>www.astcad.com.au</u>, <u>www.allpipefittings.org</u>
- Engineering drawing and design by David A Madsen and David P Madsen. 5th ed.
- According to the American Society of Mechanical Engineers(ASME) document ASME 114.5-2009, Dimensioning and Tolerance, the commonly used international systems of units(SI) linear unit used on engineering drawings is the millimeters (mm)

All Engineering drawings, drafting and designs shall have a general notes stating "unless otherwise specified, all dimensions are in millimeters or inches as applicable"

According to ASME: Notes are placed on drawing using upper case text and the notes read from the bottom of the sheet.

www.adda.org , www.iso.org , www.asme.org , www.iec.ch , www.ipc.org , www.isa.org,

Machinery's handbook (www.industrialpress.com), www.coursehero.com

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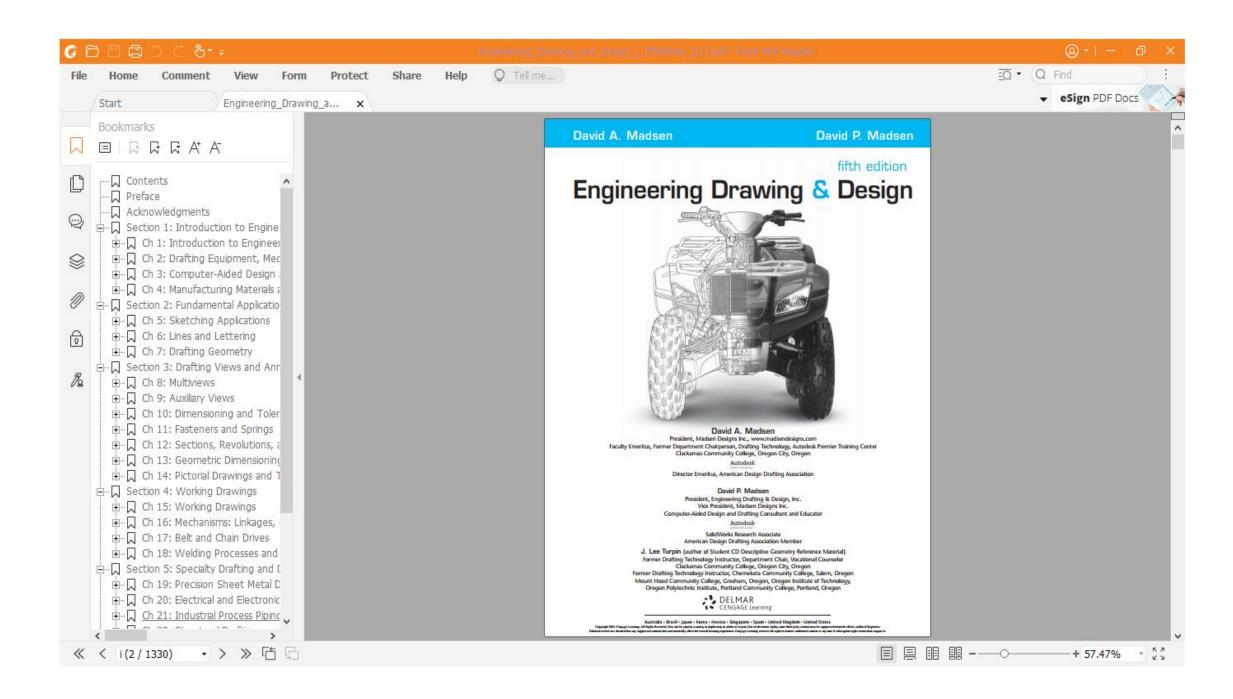
IEC 60617, Graphical symbols for diagrams.

MIL-HDBK-454A, Standard general requirements for electronic equipment.

MIL-STD-681E, Identification coding and application.

www.cadence.com , www.procad.com , www.seek.autodesk.com

IPC, the association connecting electronics industries. IPC document IPC2221A Generic standard in printed circuit board design, it provides generic requirement for organic printed circuit board design and specifies a master pattern grid spacing or any multiple of 0.005 in (0.127mm) www.github.com/keenerd, wwww.github.com/keenerd, <a href="https://www.github.com/keene



ELECTROMECHANICAL SYSTEMS DESIGN QUALIFICATIONS



CERTIFICATE ID: L5ZNFTNA

Electrical Power Systems LLC

CERTIFICATE OF COMPLETION

THIS CERTIFIES THAT

OGUNLADE KEHINDE SAMUEL

HAS SUCCESSFULLY COMPLETED

23 HOURS OF ELECTRICAL POWER SYSTEMS DESIGN AND PROTECTION ONLINE DIPLOMA

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